



**Verbruggen**

Palletizing Solutions

**The art  
of perfect  
product  
stacking**



We are Verbruggen Palletizing Solutions, an innovative Dutch automation company with more than 29 years of experience developing the most efficient and longest-lasting palletizers in the world.



Latest technology in automation Industry 4.0



Customized solutions designed for your products and capacity requirements



Industry leading equipment solutions for optimal efficiency

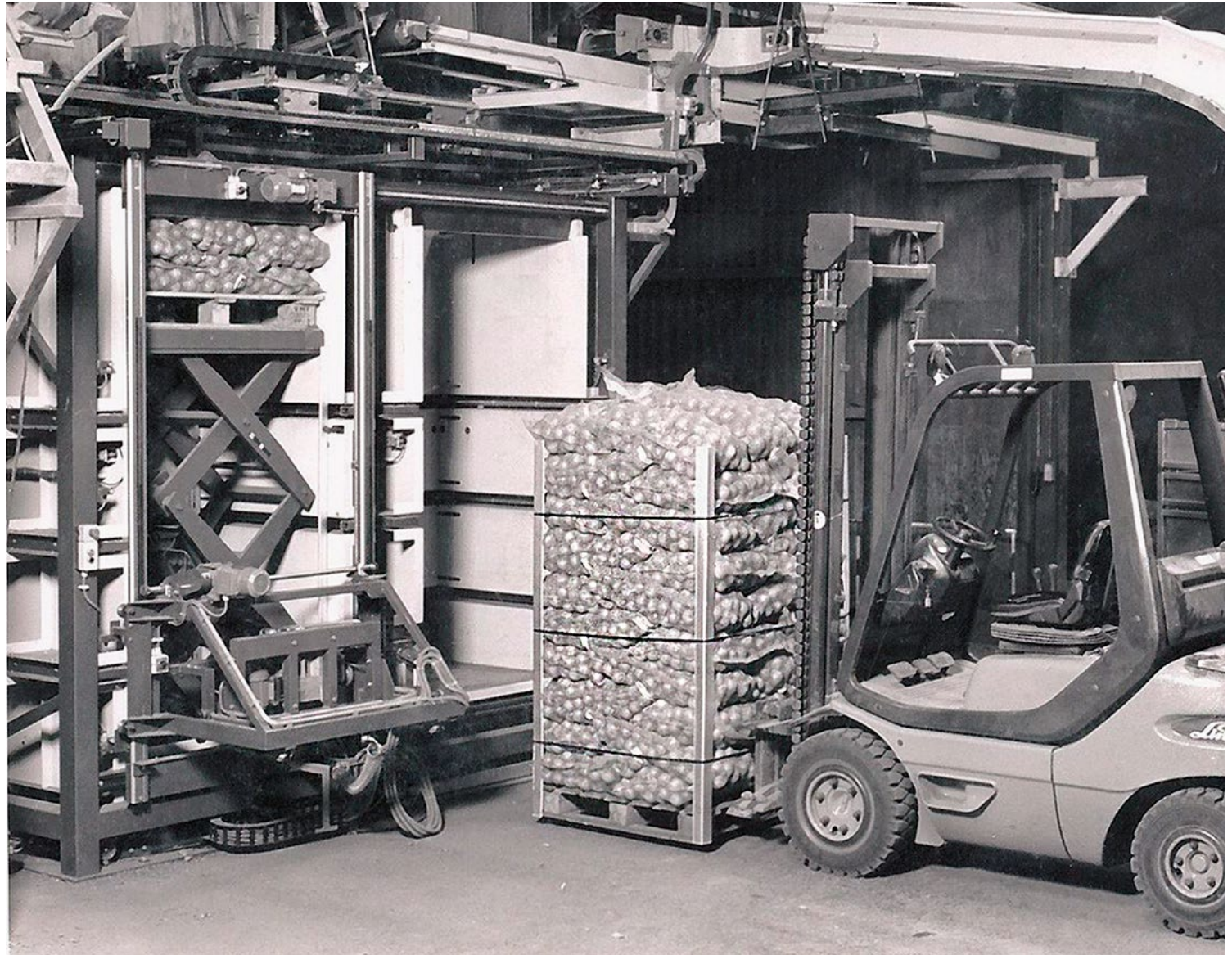


First-class Customer Service and After Sales Support

# Over 1000 palletizers since 1991!

Verbruggen Palletizing Solutions started the first palletizer in 1991, and continues with the legacy of providing industry leading equipment, first class service and a trustworthy reputation to our customers and loyal business partners around the world.

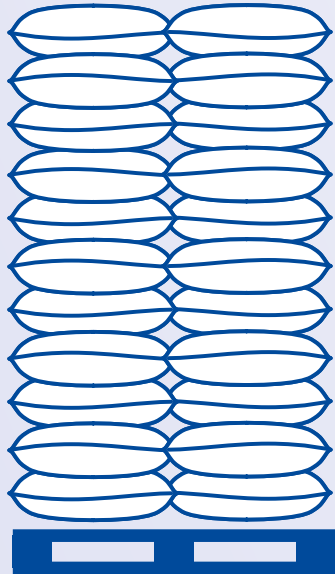
Our headquarter office and factory are located in The Netherlands with branch offices in both the United States (Washington State) and Asia (Dhaka, Bangladesh), allowing for extended sales and service coverage.



# Benefits from automated palletizing



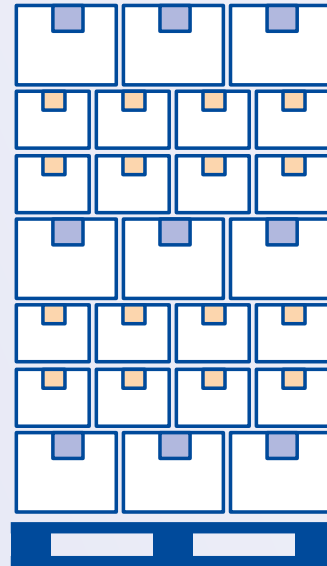
Strong ROI



**30%**  
less product damage



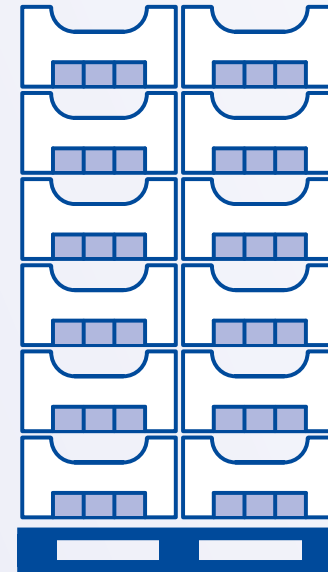
Proven technology



**40%**  
higher & stable stacking



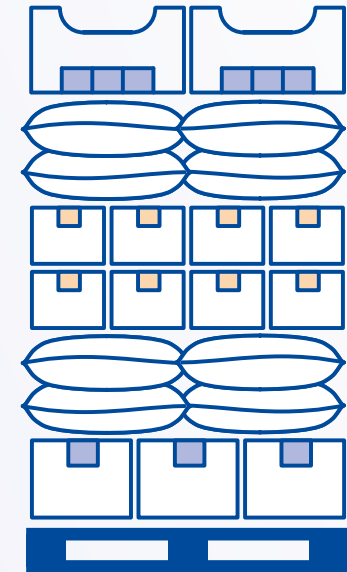
Increased profitability



**50%**  
more storage space



High speed stacking



**100%**  
less stacking labor



“

Working with Verbruggen Palletizing Solutions has been a pleasure from the first moment. Now, we are about to add one more palletizer in our line, and we are satisfied with the perfect and stable stacking of our products. The machines learn from the different products that we handle day by day and we can track the performance of our palletizers and the production. Moreover, the team is dedicated and has been helpful at all times. We will definitely recommend and choose again Verbruggen palletizing Solutions.”

**MARS**  
petcare



"Verbruggen's service department is always best in responding my calls compared to any of my other suppliers. Thank you for that!"

**Marko Kanerva - MacSer** (Finland)

"Working with Verbruggen has been easy and a pleasure. I would certainly recommend to others. The employees who have been on site were very pleasant and helpful, they are a credit to the company."

**John Millar - Prieston Farms** (UK)

"The palletizers have been performing very well. We have been very pleased with the quality and consistency of your equipment."

**Andrew Thurmond - Aurora Innovations** (USA)

"From 1 Verbruggen in 1998 to 5 in 2014! Reliable and durable with more than 500,000 pallets stacked at full satisfaction."

**Wim Waterman - Waterman Onions** (The Netherlands)



“We have been working with Verbruggen Palletizing Solutions for couple of years and we have to say that it has transformed our production process. We can track the performance of our palletizer and production at any time which help us to prevent possible issues in advance. The team has been really supportive and pleasant to work with. The quality of the machines plus the passion of their employees makes Verbruggen on top of the competitors. I don't doubt to recommend Verbruggen palletizers because they are free risk.”



# Palletizing for a wide variety of products

Agriculture Industry

Food Industry

Pet Food and  
Animal feed Industry

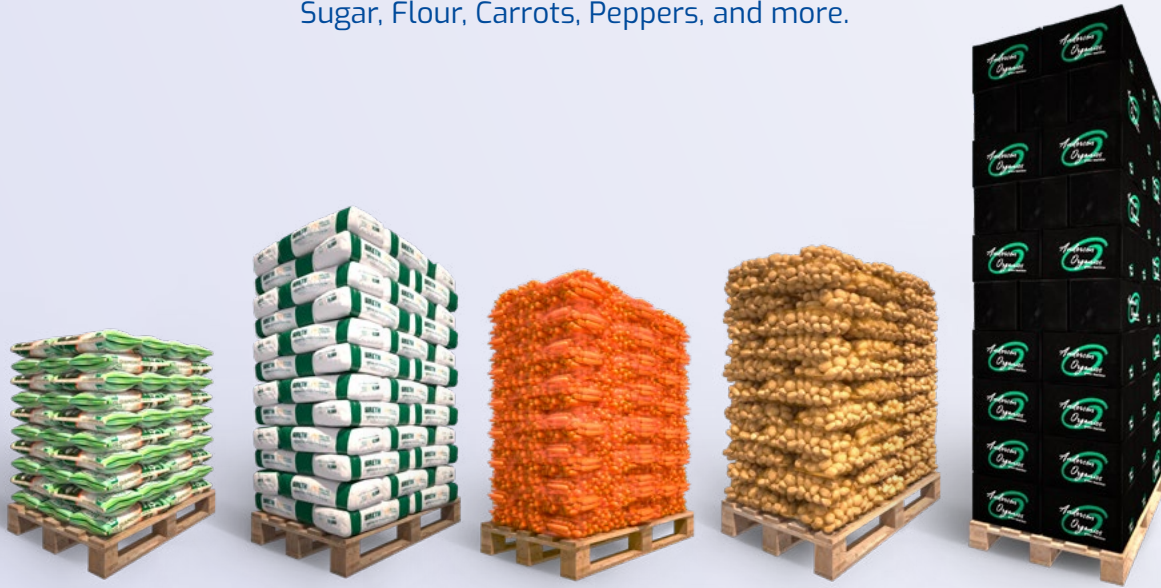
Non-Food Industry





# Your product deserves perfection

Onions, Potatoes, Citrus, Apples, Cherries, Walnuts,  
Almonds, Grain, Seed, Rice, Coffee Beans, Legumes,  
Sugar, Flour, Carrots, Peppers, and more.



Animal Feed, Pet Food, Dairy Products, Top Soil, Fertilizer,  
Wood Pellets, Fire Logs, Ice, Cement, Minerals, Sand,  
Charcoal, Landscape and Construction Materials, Consumer  
Products, and more.

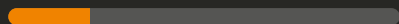


## VPM-5

### Specifically for Bags

This is a compact palletizing machine using the latest technology. Due to its small size and variable infeed locations, the VPM-5 can be placed in almost any location.

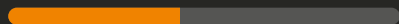
Capacity



Compact



Flexibility



Accuracy



Stacking Collar

Manually adjustable

Manipulator

Suitable for select bags types



Capacity

10 bpm

Software

Intuitive and user-friendly HMI

## VPM-7

Semi-automatic solution for Bags, Boxes & Crates/RPC's

This machine is an excellent solution for the medium-size packers that want flexibility and accuracy.

Capacity



Compact



Flexibility



Accuracy



**Collars and Formation Plate**

Compression for precise product stacking

**Stacking bin**

Suitable for multiple pallet sizes



**Capacity**

15 bpm

**Footprint**

Great for small work spaces

## VPM-8

Fully-automatic solution for Bags, Boxes & Crates/ RPC's

The ideal choice for the medium-size packers to stack accurately and fully automatically. This machine is equipped as standard with a pallet dispenser for the import of empty pallets, a pallet roller conveyor for the export of full pallets and an inspection platform.

Capacity



Compact



Flexibility



Accuracy



Formation Plate

Compression for optimal layer forming

Software

Intelligent design for easy operation

Automatic Pallet Dispenser

Suitable for multiple pallet sizes

Capacity

15 bpm

## VPM 10-14

Advanced fully-automatic solution for Bags, Boxes & Crates/ RPC's

This palletizing machine is designed for the fully automated palletizing of bags with maximum capacity. This model is the optimal solution for large scale packing production that demands high stacking capacity and accuracy.

Capacity



Compact



Flexibility



Accuracy



### Ultimate Stacking Capacity

30-40 bags per minute

### Telescopic infeed conveyor

For Hi-speed stacking



### Automatic Wrapping machine

For film or net

### Automatic pallet dispenser

Suitable for multiple pallet sizes

## VPM-BL

Fully Automatic solution for Boxes & Crates/RPC's

The VPM-BL is a compact palletizer, operating according to the sliding principle. This machine allows easy stacking of various goods (crates, trays, bins etc.) starting from a small size.

Capacity



Compact



Flexibility



Accuracy



Infeed height

Adjustable with floor level infeed possible

Compression Collars

For interlocking and stable product stacks

Capacity

12-25 units per minute

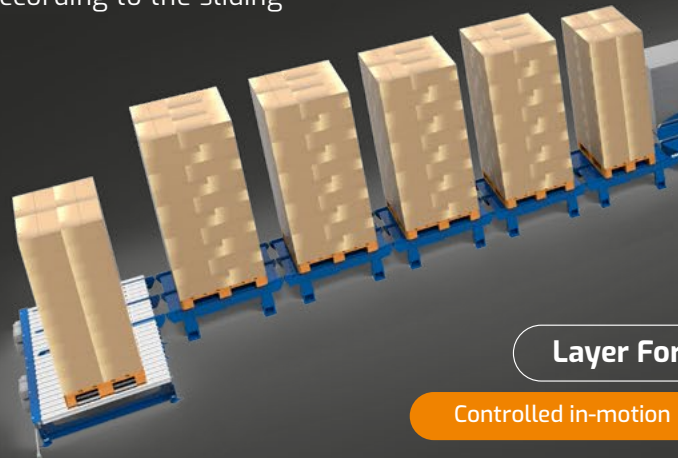
Controls

Industry 4.0 – ERP controlled full production automation

## VPM-VHV

### Hi-speed stacking for Boxes & Crates/RPC's

The VPM-VHV takes the palletizing of boxes to a whole new level. In its basic form, the machine can handle 35 boxes per minute, but in its fully extended version it can stack up to 120 boxes per minute. This is accomplished by structuring all of the steps in the process within "the flow". The machine operates according to the sliding principle.



#### Pallet Lift

Electrical lift (non-hydraulic)

#### Compression Collars

Upper & lower sets for precise interlocked product stacks

#### Capacity

40-100 units per minute

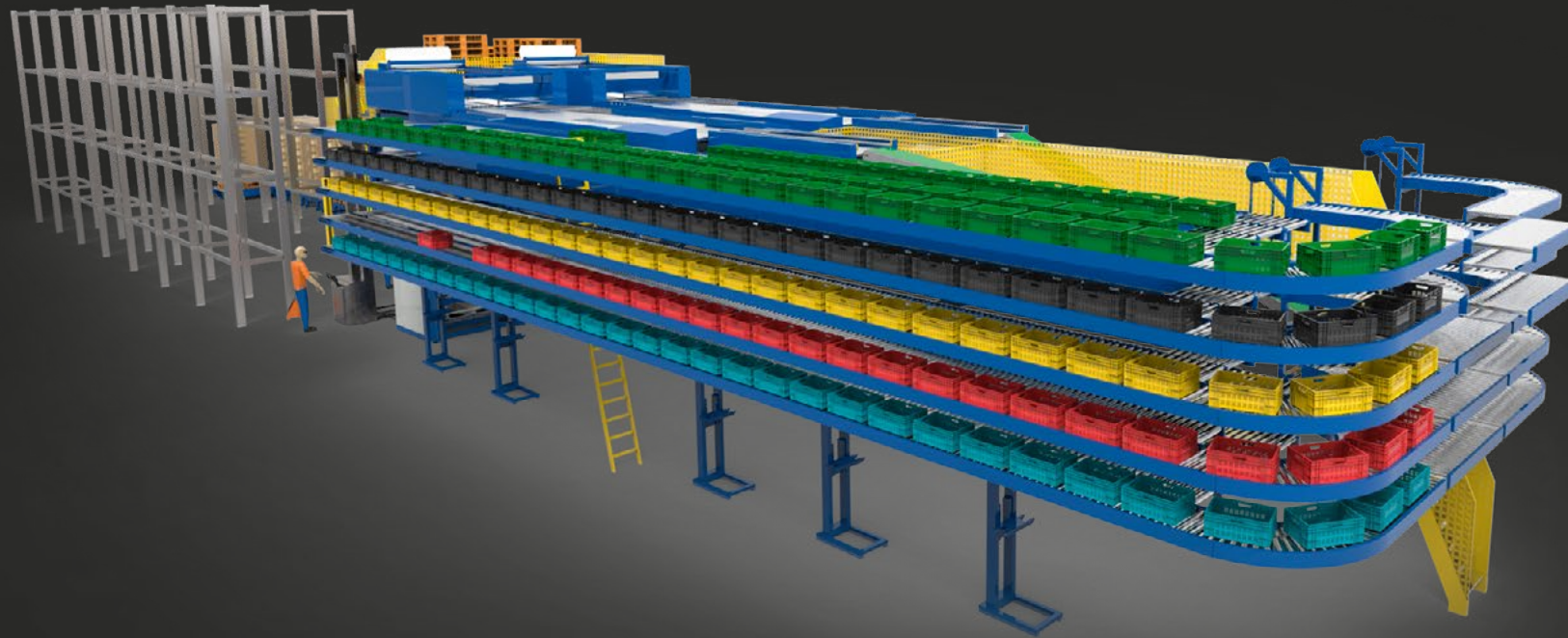
#### Controls

Industry 4.0 – ERP controlled full production automation

#### Layer Formation

Controlled in-motion product positioning

## Accumulation Systems

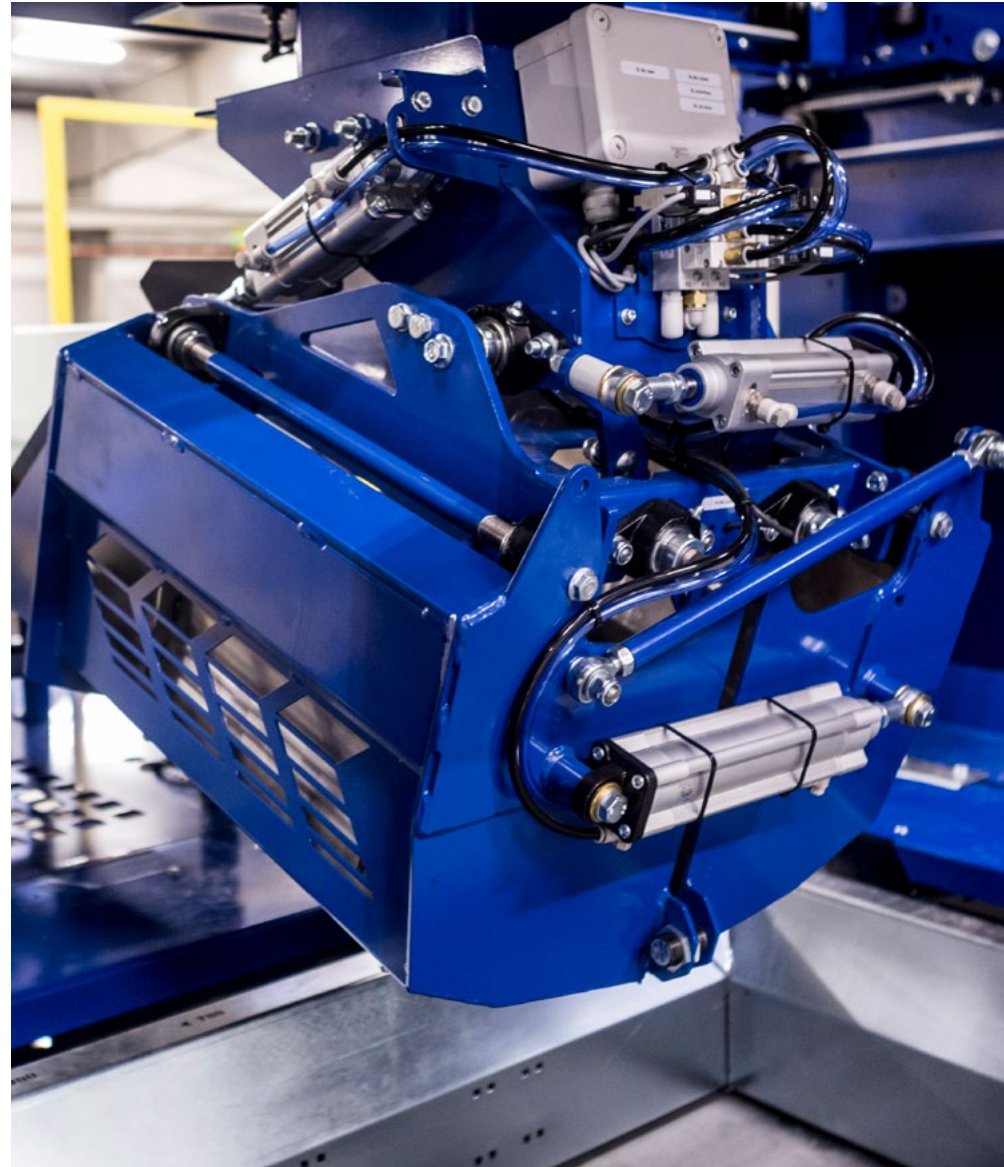


- ✓ Custom designed to fit your warehouse application
- ✓ Accumulate multiple types of different products for hi-efficiency collection followed by automated palletizing
- ✓ Available in tower, or flat linear designs
- ✓ Including integrated partner technologies for (scan, print, label, vision system, check weighing & metal detection) for product traceability, identification & control



# Creators of perfect product stacks!

Stacking your products onto pallets in the safest & most efficient way for optimal product presentation is our goal! Our team of more than 100 highly skilled professionals see our palletizers "as states of art" in which to achieve this goal. With knowledge in all areas of engineering & control technologies, we continue to innovate and lead the way in providing the smartest & most efficient palletizers, exclusively designed for you and your product.



**We are always at your service providing:**

- ✓ Dedicated technical support
- ✓ Exclusive customer portal
- ✓ Remote monitoring & support
- ✓ Personnel who speak your language!

# Worldwide Palletizing Solutions!



**+40**  
different countries

**+1000**  
machines installed globally

Over **5 billion** bags, boxes  
and crates successfully stacked

A brand you  
can rely upon!



Verbruggen  
is member of



NATIONAL ONION  
ASSOCIATION



# The Journey of your next palletizer!



# Our Values!

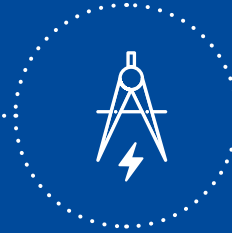
We value Teamwork & Family, and live by 5 important core values that motivate our passionate and dedicated team of professionals. Together, we truly can achieve more which brings satisfaction, pride in our accomplishments & continued success!



**Multi-cultural family**



**Passion for technology**



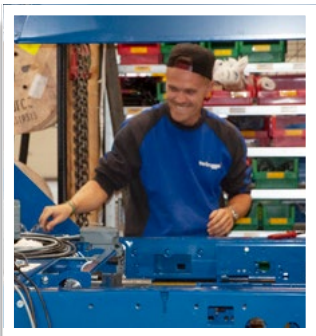
**Driven by innovation**



**Environmentally sustainable**

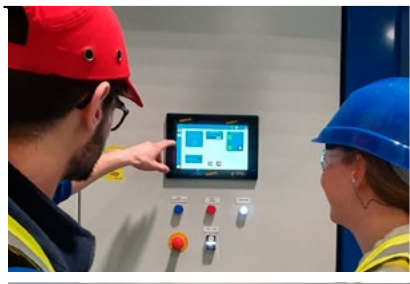


**Valued customer relations**



We think ahead to build and install our machines most reliably

Gerbren den Uijl -  
Commissioning Engineering FAT



We strive for optimal customer specific solutions

Scott Frankenfield -  
Senior Account Manager

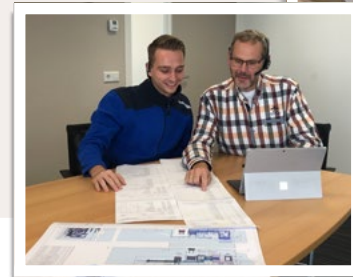
We take care of our palletizer for life and continuously provide optimizations

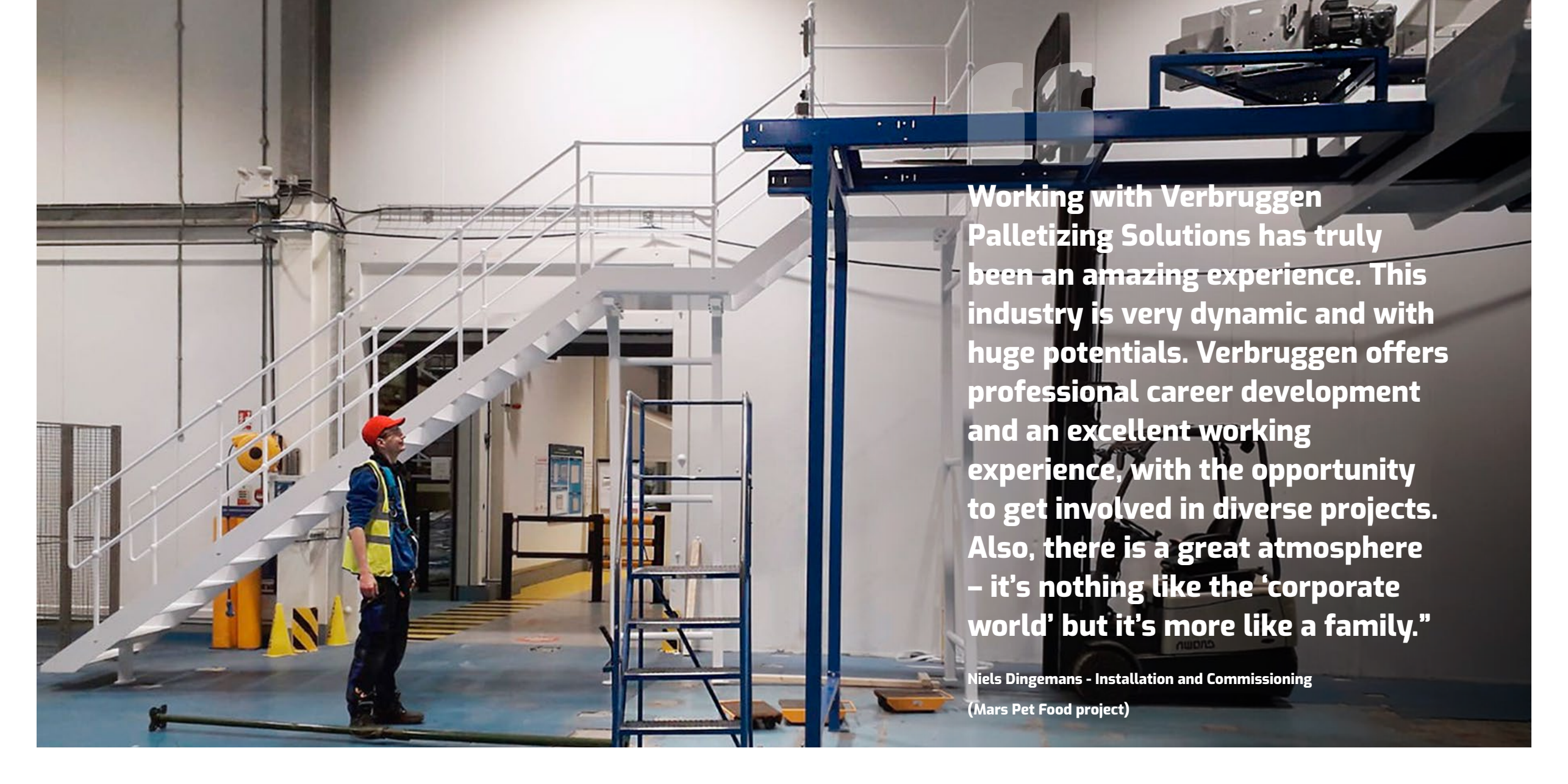
Daniel Noorland -  
Product Manager



We use proven and unique technologies for every customer

Jouke Aalvanger -  
Software Engineer





**Working with Verbruggen Palletizing Solutions has truly been an amazing experience. This industry is very dynamic and with huge potentials. Verbruggen offers professional career development and an excellent working experience, with the opportunity to get involved in diverse projects. Also, there is a great atmosphere – it's nothing like the 'corporate world' but it's more like a family."**

**Niels Dingemans - Installation and Commissioning  
(Mars Pet Food project)**

A man is seen from the side, sitting at a desk with two computer monitors. The left monitor shows a 3D CAD model of a palletizing system with various components in different colors. The right monitor shows a similar 3D model from a different perspective. On the desk, there is a keyboard, a mouse, a white mug with the Verbruggen logo, a box of tissues, and a small decorative object. In the background, there is a plant and a bag of Carr's coffee. The man is wearing a dark blue shirt.

**It has been an amazing journey with Verbruggen Palletizing Solutions, right from day one when I started my career as a Sales Support Engineer. Verbruggen has given me an opportunity not only to explore new things but also to challenge ourselves and give our best. In short I would say if you have the hunger to learn new things and grab opportunities for growth, Verbruggen is the best platform.”**

Alex Bouma - Sales Support Engineer  
(3D drawing - Mars Pet Food project)





Discover the art of perfect product stacking!  
For more smart palletizing solutions  
and automation:

[verbruggen-palletizing.com](http://verbruggen-palletizing.com)

